



PTFE

(Polytetrafluorethylene)

Colour: White

Density: 2.15g/cm³

Material Data Sheet

Mechanical Properties	Parameter	Value	Unit	DIN/EN/ISO/ASTM
Modulus of elasticity (tensile test)	1mm/min	2800	MPa	527-2
Tensile strength	-	22	MPa	D4894
Tensile strength at break	-	-	MPa	527
Elongation at break	-	220	%	D4894
Shore hardness	Shore D	55	-	D2240
Compression strength	1% deformation	5	MPa	D695
Ball indentation hardness	-	30	MPa	2039/1
Creep rupture strength after 1000hrs with static load	-	5	MPa	-
Coefficient of friction against hardened and ground steel P=0.05 N/mm ² , v=0.6m/s	-	0.08-0.10	-	-
Wear conditions as above	-	21	µm/km	-

Thermal Properties	Parameter	Value	Unit	DIN/EN/ISO/ASTM
Glass transition temperature	-	-20	°C	53765
Crystalline melting point	-	327	°C	53736
Service temperature	Short term	260	°C	-
Service temperature	Long term	260	°C	-
Thermal expansion (CLTE)	23-100°C, Long	13	10 ⁻⁵ K ⁻¹	D696
Specific heat	-	1	J/(g*K)	-
Thermal conductivity	-	0.20	W/(K*m)	C177

Electrical Properties	Parameter	Value	Unit	DIN/IEC/ASTM
Surface resistance	-	10 ¹⁶	Ω	D257
Specific volume resistance	-	10 ¹⁷	Ω*cm	D257
Dielectric strength	In air, thickness 0.125mm	80	kV/mm	D149
Dielectric constant	50-109Hz	2.1	-	D150

Other Properties	Parameter	Value	Unit	DIN/EN/ISO/IEC
Water absorption	24h/96h (23°C)	0.05/0.1	%	62
Flammability (UL94)	Corresponding to	-	-	60695-11-10

Direct Plastics Ltd. Unit 14 Portland Business Park, Richmond Park Road, Sheffield, S13 8HS

The following information corresponds with our current knowledge and indicates our products and possible applications. We cannot give a legally binding guarantee of certain properties or the suitability for a specific application. Existing commercial patents must be observed. A definitive quality guarantee is given in our general conditions of sales. Unless otherwise stated, these values represent averages taken from injection moulding samples. We reserve the right of technical alterations.